DRAWING MADE IN THIRD ANGLE PROJECTION

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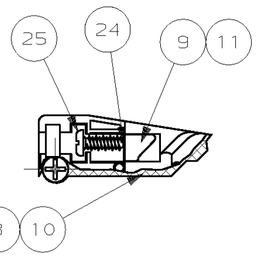
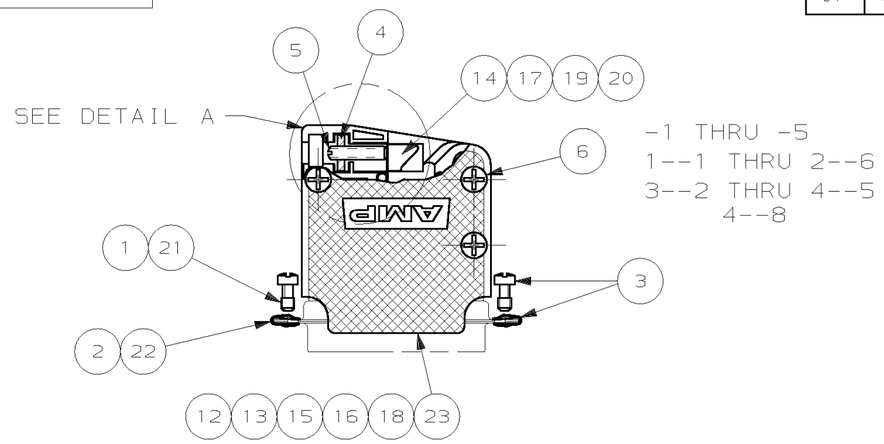
LOC	DIST
GP	00

REVISIONS				
P	F	ZONE	LTR	DESCRIPTION	DATE	APPD
			N	REDRAWN ON CAD	4/11/90	–
			N1	ADDED 4--8 PER NPR 4838	07/08/93	NB
			P	REV PER EC 0020-782-95	06 DEC 95	CS
			R	OBSOLETED -23, -24, -39 PER EC 0020-779-95	03 FEB 96	CS
			S	OBSOLETED -21 PER EC 0020-712-95	03 FEB 96	CS
			T	OBSOLETED -41 & -46 PER EC 0020-534-96	09 JUL 96	JS
			U	REV PER EC 0320-124-97	11 APR 97	DM
			V	OBS -48 PER EC 0420-141-96	17 SEPT 97	SB
			W	REV PER EC 0UE0-0002-01	09 JAN 02	JR



DETAIL A
FOR -1,-2,-6,-7,2--0,2--1,
3--3,3--9,& 4--0 ONLY



4-8	4-7	4-6	4-5	4-4	4-3	4-2	4-1	4-0	3-9	3-8	3-7	3-6	3-5	3-4	3-3	3-2	3-1	3-0	2-9	2-8	2-7	2-6	2-5	2-4	2-3	2-2	2-1	2-0	1-2	1-1	1-0	-9	-8	-7	-6	-5	-4	-3	-2	-1	DESCRIPTION	ITEM NO.
1	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	STRAIN RELIEF KIT 206478-5	26
–	–	–	–	–	–	–	–	1	1	–	–	–	–	–	1	–	–	–	–	–	–	–	–	–	–	–	–	1	1	–	–	–	–	–	1	1	–	–	–	1	1	GATE SCREW	25
–	–	–	–	–	–	–	–	1	1	–	–	–	–	–	1	–	–	–	–	–	–	–	–	–	–	–	–	1	1	–	–	–	–	–	1	1	–	–	–	1	1	SHIM	24
–	1	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	SIZE 3 HSG, UNTEXTURED	23
–	–	2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	CLIP	22
–	–	2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	RETAINING SCREW	21
–	–	1	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	SIZE 3 GATE, SPECIAL	20
–	X	–	X	X	X	X	X	X	X	–	–	–	–	–	–	–	X	X	X	X	X	X	X	X	X	X	X	X	–	–	–	–	–	–	–	–	–	–	–	–	CONTENTS BULK PACKAGED BY ITEM	
–	–	X	–	–	–	–	–	–	–	X	X	X	X	X	X	X	–	–	–	–	–	–	–	–	–	–	–	X	X	X	X	X	X	X	X	X	X	X	X	X	CONTENTS PACKAGED ONE KIT PER POLY BAG	
–	–	–	–	–	1	–	–	–	–	–	–	1	–	–	–	–	1	–	–	–	–	–	–	1	–	–	–	–	–	–	1	–	–	–	1	–	–	–	–	–	SIZE 5 GATE	19
–	–	–	–	–	1	–	–	–	–	–	–	1	–	–	–	–	1	–	–	–	–	–	–	1	–	–	–	–	–	–	1	–	–	–	1	–	–	–	–	–	SIZE 5 HOUSING	18
–	–	–	–	–	–	1	–	–	–	–	–	–	1	–	–	–	–	1	–	–	–	–	–	–	1	–	–	–	–	–	–	1	–	–	–	1	–	–	–	–	SIZE 4 GATE	17
–	–	–	–	–	–	1	–	–	–	–	–	–	1	–	–	–	–	1	–	–	–	–	–	–	1	–	–	–	–	–	–	1	–	–	–	1	–	–	–	–	SIZE 4 HOUSING	16
–	–	–	1	–	–	–	–	–	–	1	–	–	–	–	–	–	–	–	–	–	–	1	–	–	–	–	–	–	1	–	–	–	–	–	–	–	–	–	–	–	SIZE 3 SHORT HOUSING	15
–	1	–	1	–	–	–	1	–	–	1	–	–	–	1	–	–	–	–	1	–	–	1	–	–	–	1	–	–	1	–	–	–	1	–	–	–	–	1	–	–	SIZE 3 GATE	14
–	–	1	–	–	–	–	1	–	–	–	–	–	–	1	–	–	–	–	1	–	–	–	–	–	–	1	–	–	–	–	–	1	–	–	–	–	1	–	–	SIZE 3 HOUSING	13
–	–	–	–	1	–	–	–	–	–	–	1	–	–	–	–	–	–	–	–	–	–	–	1	–	–	–	–	–	–	1	–	–	–	–	–	–	–	–	–	–	SIZE 2 SHORT HOUSING	12
–	–	–	–	1	–	–	–	1	–	–	1	–	–	–	1	–	–	–	–	1	–	–	1	–	–	–	1	–	–	1	–	–	1	–	–	–	1	–	–	–	–	SIZE 2 GATE	11
–	–	–	–	–	–	–	–	1	–	–	–	–	–	–	1	–	–	–	–	1	–	–	–	–	–	–	1	–	–	–	–	–	1	–	–	–	1	–	–	–	–	SIZE 2 HOUSING	10
–	–	–	–	–	–	–	–	–	1	–	–	–	–	–	–	1	–	–	–	–	1	–	–	–	–	–	–	–	1	–	–	–	–	1	–	–	–	–	–	–	1	SIZE 1 GATE	9
–	–	–	–	–	–	–	–	–	1	–	–	–	–	–	–	1	–	–	–	–	1	–	–	–	–	–	–	–	1	–	–	–	–	1	–	–	–	–	–	–	1	SIZE 1 HOUSING	8
–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	3	3	3	3	2	–	–	–	–	–	–	–	–	–	3	3	3	2	1	–	–	–	–	–	SLOT HEAD #5-21 SCREW,	7
–	3	3	2	3	3	3	3	2	1	2	3	3	3	3	2	2	–	–	–	–	–	2	3	3	3	3	2	1	2	3	–	–	–	–	–	3	3	3	2	1	PH HD #5-21 HI-LO SCREW	6
–	1	1	1	–	1	1	1	–	–	1	–	1	1	1	–	–	1	1	1	–	–	1	–	1	1	1	–	–	1	–	1	1	1	–	–	1	1	1	–	–	SLOTTED SET SCREW	5
–	1	1	1	–	1	1	1	–	–	1	–	1	1	1	–	–	1	1	1	–	–	1	–	1	1	1	–	–	1	–	1	1	1	–	–	1	1	1	–	–	SQUARE NUT	4
–	–	–	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	–	–	–	–	–	–	–	–	–	1	1	1	1	1	–	–	–	–	–	SCREW RETAINER KIT	3
–	2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	2	2	2	2	2	2	2	2	2	–	–	–	–	–	2	2	2	2	2	CLIP	2
–	2	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	–	2	2	2	2	2	2	2	2	2	–	–	–	–	–	2	2	2	2	2	RETAINING SCREW	1

1 PARTS PACKAGED UNASSEMLED.
2 STANDARD PACKAGING.
3 SMALL PACK PACKAGING.

DO NOT SCALE PRINT.
UNLESS SPECIFIED
DIMENSIONS IN INCHES
TOLERANCES ON :
2 PLC DEC ± -
3 PLC DEC ± -
ANGLES ± -

MATERIAL –

FINISH –

DR 4-11-90 A.STAUB BG
CHK 6-15-90 W.G.LENKER
APPD 7-9-90 J.E.WESTMAN
APPD 7-16-90 J.ASSINI
PRODUCT SPEC –
APPLICATION SPEC –
WEIGHT –

AMP INCORPORATED
Harrisburg, Pa. 17105

NAME
STRAIN RELIEF KIT, 45°/180°
AMPLIMITE™ HD-20

SIZE	FSCM NO	DRAWING NO
C	00779	206478
SCALE 2:1		SHEET 1 OF 1

206478

AMP 1471-6 REV 3-89

CUSTOMER DRAWING